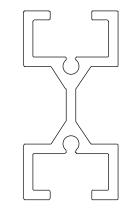
<

ORIENTTRACK

MOTOR OPERATION SINGLE & DOUBLE TRACK WITH CENTRAL OVERLAP





01/2021

DISCLAIMER & COPYRIGHT

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All products from the ShowTex Rental range are supposed to be returned in the same state as they were rented. Please treat our products with care, allowing the next user to enjoy the products as much as you did. The rented products are internally checked according to the general rental conditions. Be sure to check our rental guidelines on our website before installing and using this product:

http://www.showtexrental.com/showtex-rental-guidelines.



Read and understand this user manual before installing and or operating the automatic reveal system. Failure to follow the instructions in this document could result in serious injury!



As a result of the above warning, any ShowTex product must be installed and operated by a qualified technician who has knowledge of its capabilities as well as its limitations.

Following the guidelines of this manual will reduce the risk of damaging the equipment or injuring yourself and the people around you. Damage to the system caused by any other method of installation than the one shown in this manual can only be repaired or fixed at the customer's expense.

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Thank you for purchasing a ShowTex product.

Please take a moment to read this manual before installing or starting to use your new curtain track system. It contains important information regarding health and safety regulations and will guide you through the installation process safely and will show you how to use the system without injuring yourself or the people around you.

WARRANTY

ShowTex warrants its mechanical/technical products, when delivered in new condition, in original packaging, sold directly and used in normal conditions, are free from any defects in manufacturing, materials and workmanship. The warranty shall only apply if the mandatory preventive maintenance actions as described in the technical documentation have been executed by skilled people. Warranty starts on invoice date for a period of 24 months.

Please read the entire warranty declaration on our website www.showtex.com before installing & using this product.

PRODUCT DESCRIPTION

The Orient Track is a black anodised aluminium track based on the geometry of the ShowTrack. It is designed to meet various requirements such as: small bendable radius, both outside runners or inside gliders, manual and motor operated for straight and curved tracks.

Tracks are available in straight lenghts, standard curves or curves with custom radii. The tracks can be mounted directly to the ceiling or via a channel nut suspended on a threaded rod or a clamp.

SAFETY INSTRUCTIONS

Do not exceed the maximum carrying capacity of the track and its components. Be sure to check if the capacity of the suspension points corresponds to the weight of the track and the items to be suspended from the track. (see chapters Technical Specifications and Max. Load & Distance)

Do not exceed the maximum distance between each suspension point. Provide extra points in the curtain storage area to support the accumulated weight of the curtain when gathered together. Be sure to refer to the technical datasheet for more detailed information. *(see chapter Max. Load & Distance)*

Do not allow any item to be operated or used when in doubt about the safety or good working order to avoid accidents and injuries. Most accidents are the result of lack of training, carelessness and overconfidence, do not assume anything.

Do not use this rail system for any other purpose than hanging and moving stage curtains or light-weight decorative elements. Only combine this rail system with parts and accessories from the ShowTex curtain track range.

Disassembly must be carried out under the same conditions and following the same steps as assembly but in reverse order. Remove all curtains or other suspended items before removing tracks from their permanent location. Disconnect all parts before removing tracks. Never remove in one piece.

To prevent electrocution and contact with moving parts, disable the power supply before carrying out any work on the units.

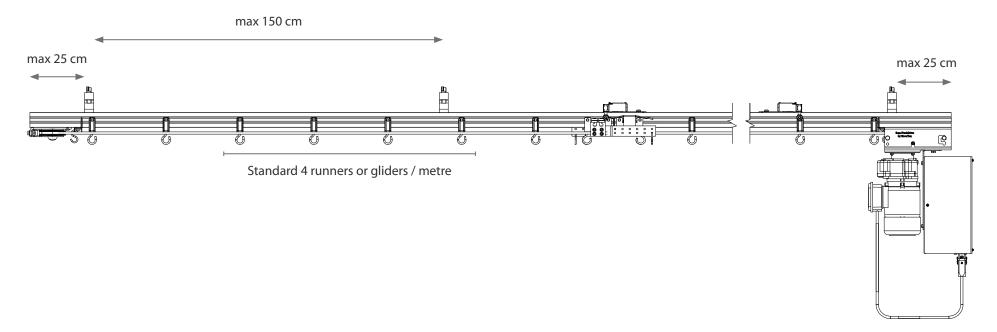
RTD units must be installed with a corresponding earth wire of the same section as the power cable. Installation and operation must take place in a dry frost-free environment.

A sudden unexpected start-up of the system by not disabling the power in both the standard and RTD units causes a risk to the operator.

Be aware that the motion system keeps moving as long as the power is on. If a problem occurs, anything in its path can cause damage to the moving curtain until the master or overlap carriers reach the limit switch or the motor unit is shut down.

MAX LOAD & DISTANCE

Never exceed the maximum distance and approved loads shown in the drawing and graph on this page.





Provide extra suspension points in the curtain storage area to support the accumulated weight of the curtain when gathered! Load capacities have been calculated using safety factor 2. Apply the required Safety factor according to the standards of your application. Refer to the technical datasheet for more information. (downloadable from the showtex website)

| Art. No | Description | SWL | Point load between 1.5 m suspension points | Uniformly distributed load between 1.5 m suspension points |
|----------------|-------------------|-------|---|---|
| 8067 0001 6007 | Track | х | 41 kg | 44 kg/m |
| 8055 0195 0007 | Glider | 6 kg | Х | x |
| 8067 0205 0007 | Ball raced runner | 8 kg | Х | x |
| 8067 0220 0007 | Master glider | 15 kg | Х | х |
| 8067 0221 0007 | Master carrier | 25 kg | Х | X |

TECHNICAL SPECIFICATIONS

COMPONENTS

The following components are parts of the rail system.

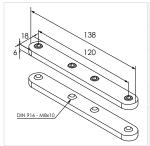
CAUTION! The components included in your shipment depend on the specific situation in which you want to use this system.

For more technical information, please refer to the technical datasheet.

LEGEND

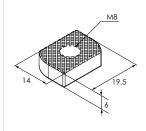
| /m | Weight per metre |
|----|------------------|
| /p | Weight per piece |
| /s | Weight per set |

| | OrientTrack | |
|-------|----------------|-----------|
| 15 | Article code | Colour |
| | 8067 0001 6007 | Black |
| | Info | Weight |
| 50 25 | Aluminium T6 | 0.98 kg/m |



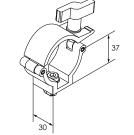
| Joiner Set for Runners | | | |
|--------------------------|-------------|--|--|
| Article code | Colour | | |
| 8067 0040 0007 | Black | | |
| Info | Weight | | |
| Set of 2 pieces Steel | 0.20 kg/set | | |

| | Joiner Set for Gliders | |
|-----------------|--------------------------|-------------|
| 18 138 | Article code | Colour |
| | 8067 0040 0017 | Black |
| DIN 916 - M8x10 | Info | Weight |
| 4x40mm | Set of 2 pieces Steel | 0.12 kg/set |



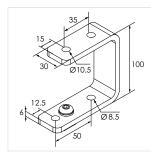
| Channel Nut M8 for OrientTrack | | |
|--------------------------------|---------------|--|
| Article code | Colour | |
| 8067 9224 0001 | Galvanised | |
| Info | Weight | |
| Steel | 0.01 kg/piece | |

| Construction Channel Nut M10 | | |
|------------------------------|--|--|
| Article code | Colour | |
| 8700 9224 0101 | Galvanised | |
| Info | Weight | |
| Steel | 0.03 kg/piece | |
| | Article code 8700 9224 0101 Info | |

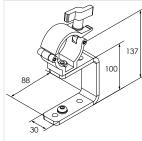


| 75 ka | Clamn | with | Channe | I Nut |
|-------|-------|------|--------|-------|

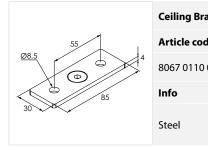
| 1 | Article code | Colour |
|----|---|---------------|
| 37 | 8067 0680 0007 | Black |
| | Info | Weight |
| | For 50 mm tube - Aluminium - SWL 75 kg | 0.20 kg/piece |



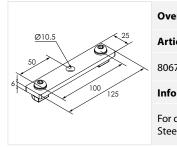
| Curved Track Suspension Bracket | |
|---------------------------------------|---------------|
| Article code | Colour |
| 8067 0550 0007 | Black |
| Info | Weight |
| For curved track Steel - SWL 75 kg | 0.32 kg/piece |



| Í | Curved Track Suspension Bracket with 75 kg Clamp | | |
|---|--|---------------|--|
| | Article code | Colour | |
| | 8067 0550 0017 | Black | |
| | Info | Weight | |
| | For curved track SWL 75 kg - Steel | 0.50 kg/piece | |



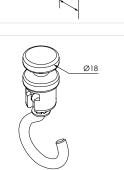
| acket | |
|-------|---------------|
| de | Colour |
| 0007 | Black |
| | Weight |
| | 0.09 kg/piece |



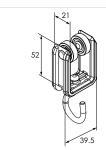
| erlap Clip | |
|--------------------------|---------------|
| icle code | Colour |
| 57 0696 0007 | Black |
| 0 | Weight |
| double track setup el | 0.41 kg/piece |

| 49 | 40 | 26 | |
|----|----|-----|--|
| | | ×20 | |

End stop



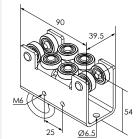
| Article code | Colour |
|---|---------------|
| 8067 0050 0007 | Black |
| Info | Weight |
| With 1 S-hook | 0.06 kg/piece |
| | |
| Glider | |
| Article code | Colour |
| 8067 0195 0007 | Black |
| Info | Weight |
| Silent - With swivel hook - SWL 6 kg - POM | 0.03 kg/piece |
| | |



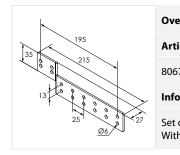
| Ball-Raced Runner with Swivel Hook | | |
|--------------------------------------|---------------|--|
| Article code | Colour | |
| 8067 0205 0007 | Black | |
| Info | Weight | |
| With swivel hook SWL 8 kg - Nylon | 0.06 kg/piece | |

| | 40 39.5 |
|------------|---------|
| | |
| <u>_M6</u> | o de la |
| | |
| | |
| | 25 |

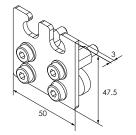
| Master Glider with Swivel Hook | | |
|--|---------------|--|
| Article code | Colour | |
| 8067 0220 0007 | Black | |
| Info | Weight | |
| Silent - With swivel hook - SWL 15 kg - Steel | 0.17 kg/piece | |



| Master Carrier with Swivel Hook | |
|---------------------------------------|---------------|
| Article code | Colour |
| 8067 0221 0007 | Black |
| Info | Weight |
| With swivel hook SWL 25 kg - Steel | 0.41 kg/piece |

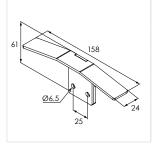


| erlap Arm Set | |
|---------------------------------------|-------------|
| ticle code | Colour |
| 57 0240 0007 | Black |
| 0 | Weight |
| r of 2 pieces th 2 S-hooks - Steel | 0.34 kg/set |



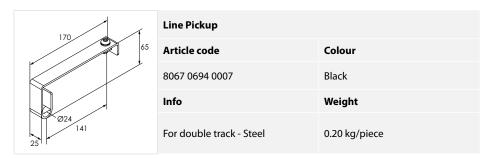
_

| Rope Clamp Plate | |
|-------------------------------------|-------------|
| Article code | Colour |
| 8067 0249 0007 | Black |
| Info | Weight |
| For single and double track - Steel | 0.11 ka/set |



| Ski for Limit Switch | | |
|------------------------------|---------------|--|
| Article code | Colour | |
| 8067 0770 0007 | Black | |
| Info | Weight | |
| For motor operation Steel | 0.18 kg/piece | |

| | Limit switch set RTD 1100-1500 | |
|-------------------------------------|--|---------------|
| 32 | Article code | Colour |
| | 8050 0770 0013 | Black |
| 135 100 | Info | Weight |
| | Set of 2 pieces | 0.86 kg/set |
| 135 225 RTD 1100 - 120W with remote | | |
| 76 | Article code | Colour |
| 366 | 8050 0713 1107 | Black |
| | Info | Weight |
| | Fixed speed | 10.0 kg/piece |
| and an | RTD 1500 - 120W with remote | |
| 447 | Article code | Colour |
| | 8050 0713 1507 | Black |
| | Info | Weight |
| 350 | Variable speed | 11.8 kg/piece |
| Return Pulley | | |
| A | Article code | Colour |
| | 8067 0410 0027 | Black |
| 90 | Info | Weight |
| | For single, double and curved track - Steel | 1.17 kg/piece |

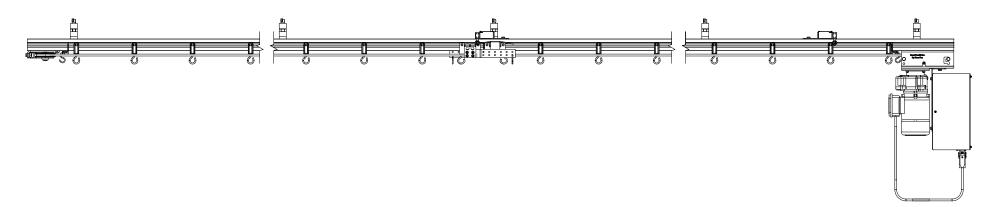




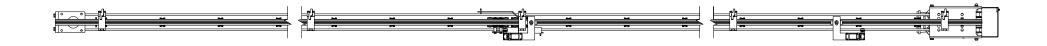
ASSEMBLED SINGLE-TRACK CENTRAL OVERLAP

FRONT, TOP AND BOTTOM PLAN VIEW

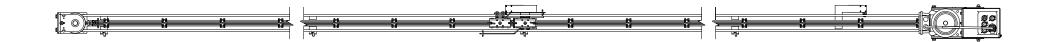
Front view

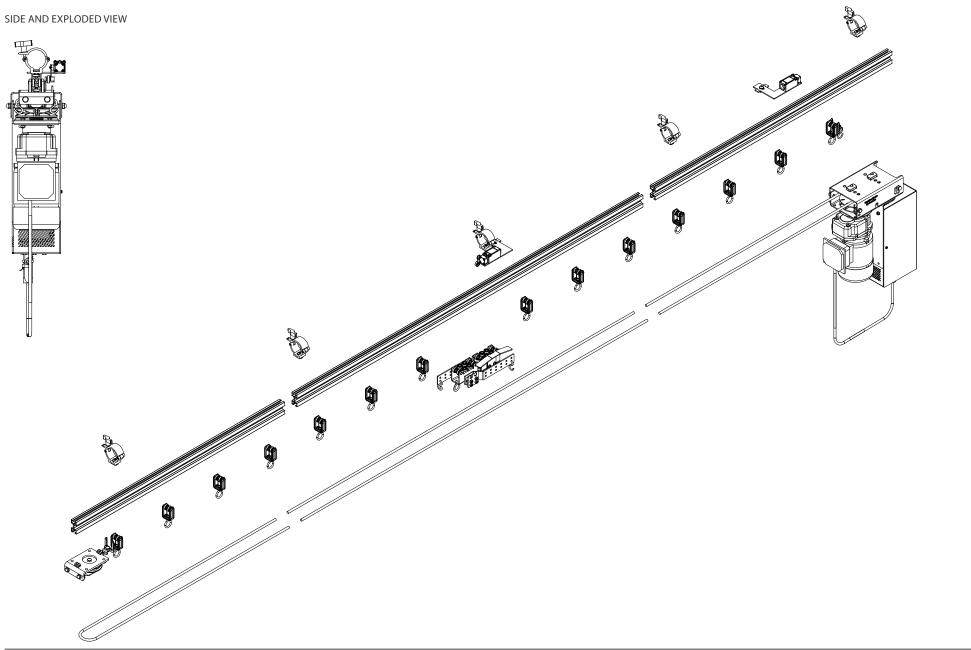


Top view



Bottom plan view



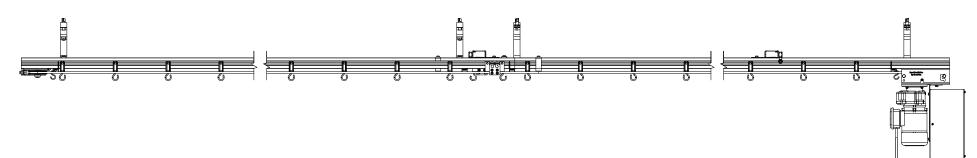


SHOWTEX INSTALLATION MANUAL

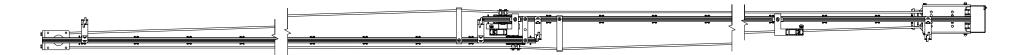
ASSEMBLED DOUBLE-TRACK CENTRAL OVERLAP

FRONT, TOP AND BOTTOM PLAN VIEW

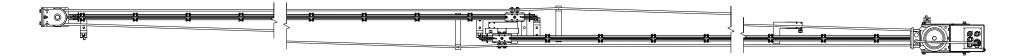
Front view

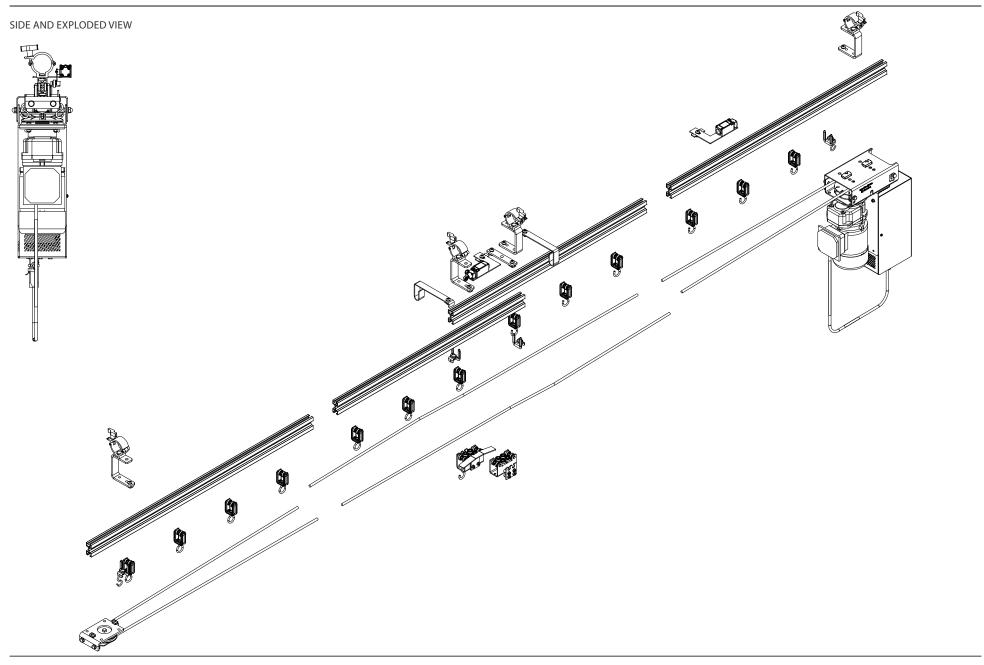


Top view



Bottom plan view

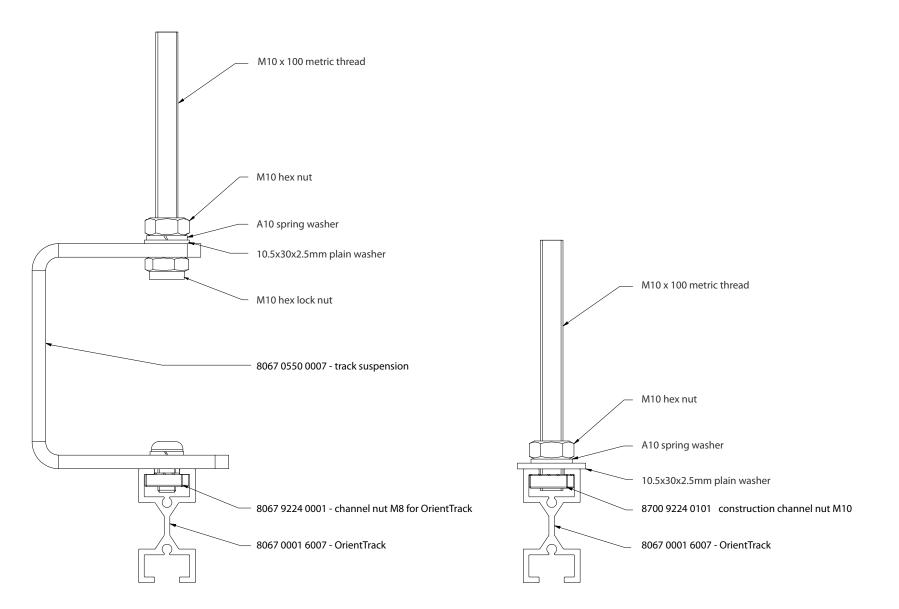




ALTERNATIVE MOUNTING OPTIONS

USING METRIC THREAD & TRACK SUSPENSION

USING METRIC THREAD & CONSTRUCTION CHANNEL NUT



INSTALLATION

This chapter provides all required information and steps necessary for installing a motorised Orient rail system. Note that a basic technical knowledge and experience are required to understand this guide and install this product.

BE SURE TO CHECK THE "HOW TO ..." CHAPTER FOR CORRECT INSTALLATION OF THE SYSTEM.

NECESSARY STEPS

- 1. Determine attachment points & distance between them.
- 2. Place clamps on the rail(s), secure the bolt & channel nuts.
- 3. Place the joiner plates inside the track(s) and secure.
- 4. Mount first rail onto supporting structure & secure clamps to rail.
- 5. Mount second rail onto supporting structure, secure clamps & joiner plates.
- 6. Repeat step 5 for all other pieces of rail.
- 7. Check all clamps and secure if necessary.
- 8. Place & secure overlap clips. (double-track configuration)
- 9. Prepare & install the RTD motor & control unit.
- 10. Prepare & insert master carriers and runners accordingly.
- 11. Install return pulley.
- 12. Insert end stops as required.
- 13. Install limit switches & position as required.
- 14. Insert double-braided rope.
- 15. Bring the master carriers to the centre position of the rail or stage.
- 16. Bring the rope ends to the centre position of the rail or stage.
- 17. Attach rope ends to 1st carrier.
- 18. Tighten the operating line & attach returning rope to 2nd carrier.
- 19. Connect limit switches, RTD unit & remote control accordingly.
- 20. Connect DMX setup & set DMX address. (optional)
- 21. Test system without curtain & check curtain width.
- 22. Adjust limit switches if needed.
- 23. Hang curtain & test again.
- 24. Connect curtain ends to end stops. (optional)

NECESSARY TOOLS









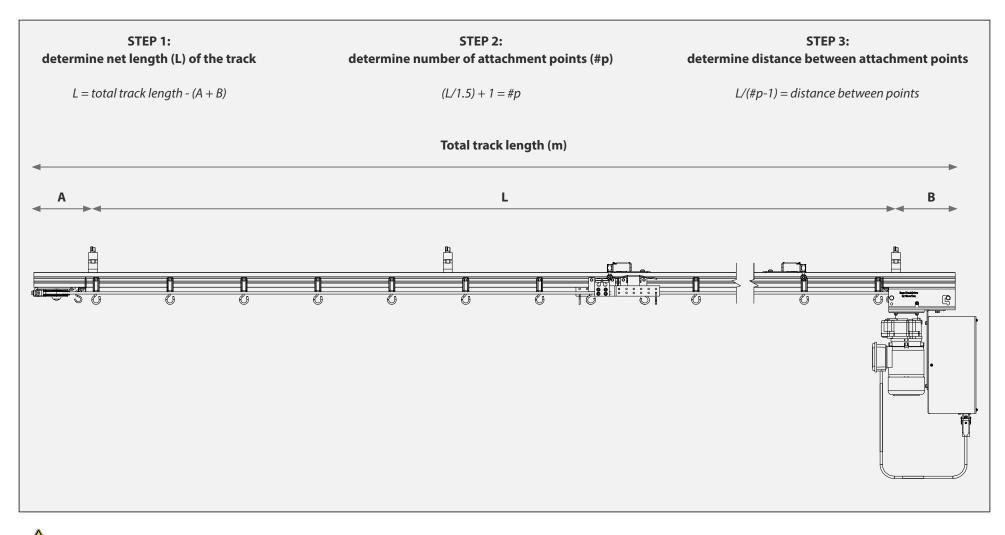


When installing a rail between 2 walls, don't forget to insert all runners & master carriers and attach head & return pulley before securing the rail in the supporting structure!

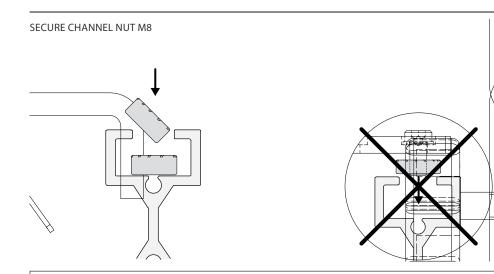
НОW ТО...

DETERMINE THE NUMBER OF ATTACHMENT POINTS & THE DISTANCE BETWEEN THEM

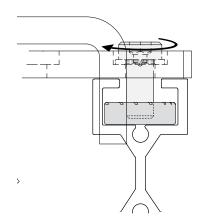
Determine the number of attachment points you need and calculate the distance between them by following the steps outlined below. Never exceed the maximum distance of 150 cm between each point!



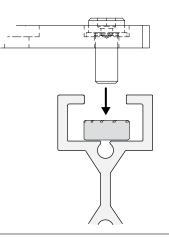
When connecting two pieces of rail, always place an extra suspension point close to the joiner set!



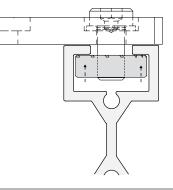
1: Place the channel nut M8 into the track profile with the ribbed side facing up.



3: Tighten the socket screw.

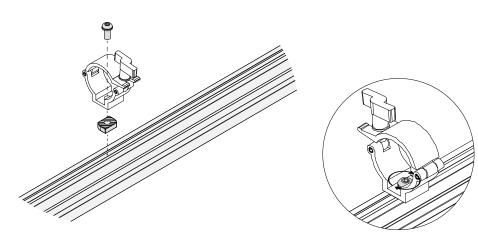


2: Align the socket screw with the channel nut M8 and place the component.



4: By turning the socket screw, the channel nut M8 will make a quarter turn and lock itself.

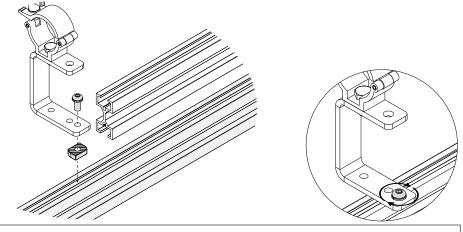
SECURE TRACK SUSPENSION & CLAMP (SINGLE-TRACK CONFIGURATION)



1: Position bolt and channel nut M8 & place clamps on the rail.

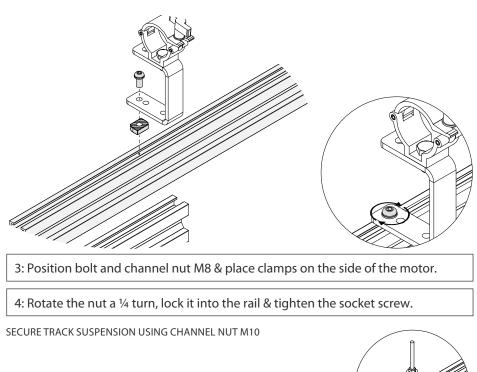
2: Rotate the nut a ¼ turn, lock it into the rail & tighten the socket screw.

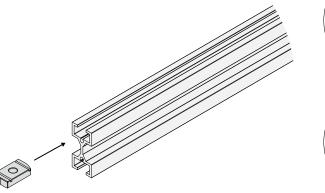
SECURE TRACK SUSPENSION & CLAMP (DOUBLE-TRACK CONFIGURATION)

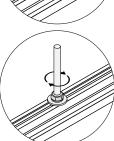


1: Position bolt and channel nut M8 & place clamps on the side of the return pulley.

2: Rotate the nut a ¼ turn, lock it into the rail & tighten the socket screw

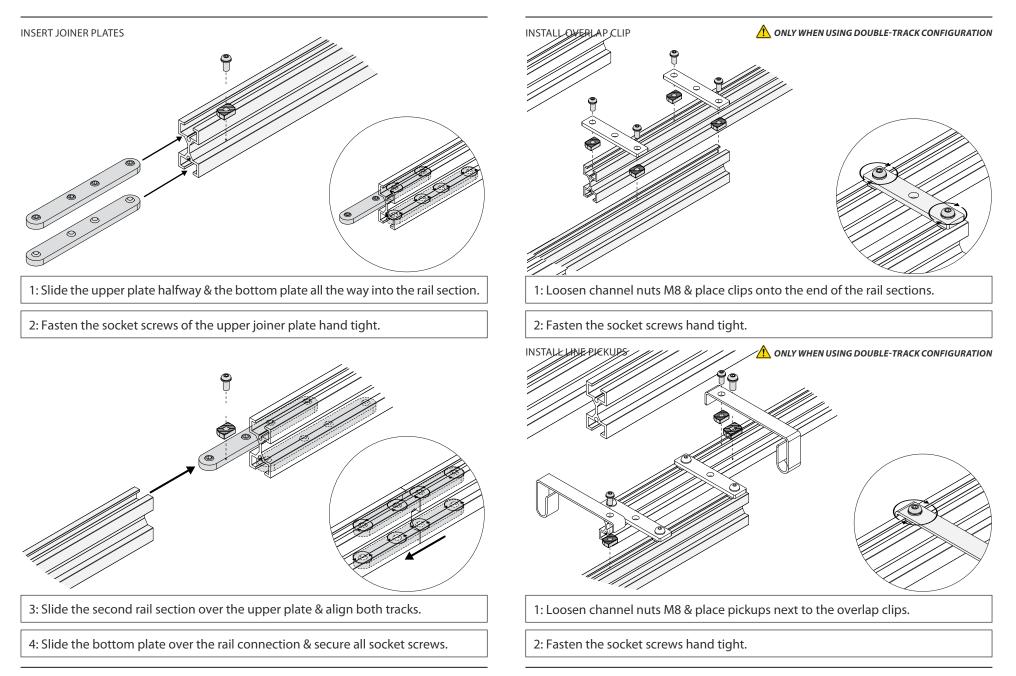






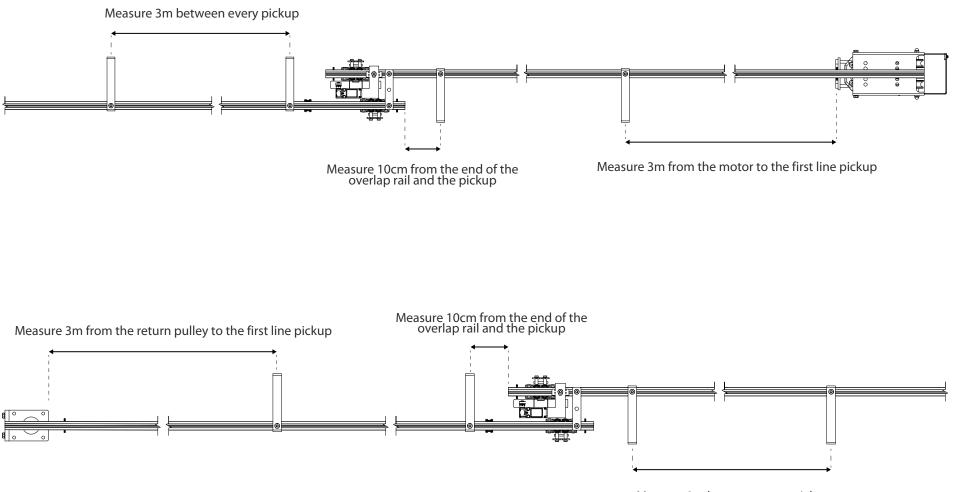
1: Slide all channel nuts M10 into the rail at the correct distance between them.

2: Place threaded rods M10, washer and spring washer, secure with nut M10.



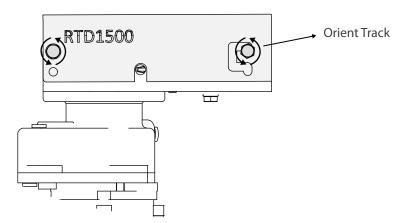
POSITIONING THE LINE PICKUPS

▲ ONLY WHEN USING DOUBLE-TRACK CONFIGURATION



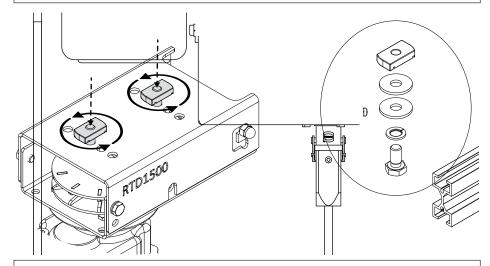
Measure 3m between every pickup

PREPARE & INSTALL ROPE TRACK DRIVE



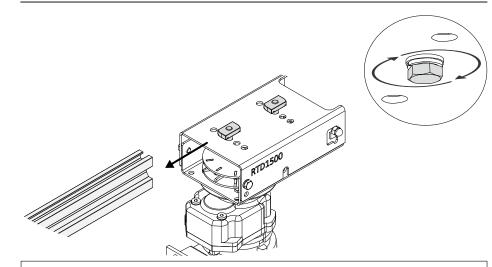
1: Loosen both bolts (M8) to adjust the height as shown above.

2: Once correctly placed, tigthen the bolts (M8), add an extra $\frac{1}{2}$ turn to secure.



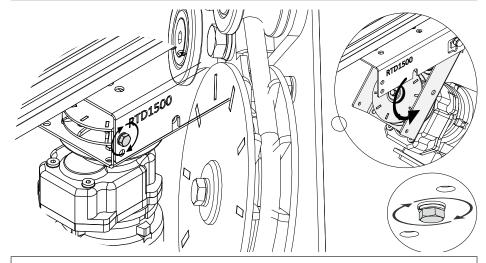
3: Place the bolt with washers in the centre position.

4: Turn the channel nuts onto the bolts (M10), leave space to slide into rail.



5: Slide the motor unit into the bottom slit of the rail.

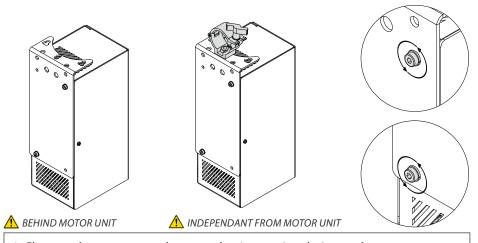
6: Hold the motor unit in place.



6: Open the transmission box.

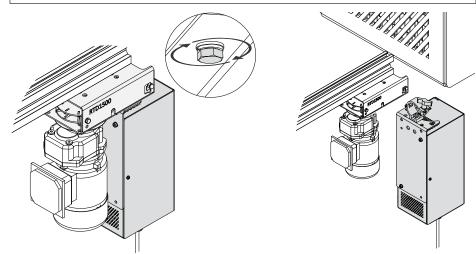
7: Tigthen both bolts (M10), add an extra ½ turn to secure motor unit.

INSTALL CONTROL UNIT (ONLY FOR RTD 1500)



1: Choose where you want the control unit to go in relation to the motor.

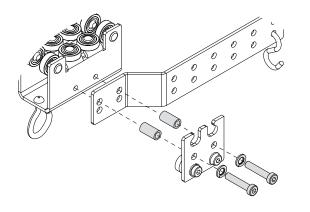
2: Connect 75kg clamp to the mounting plate to suspend on tube / truss.

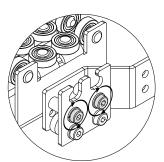


3: Mount control unit onto the motor & tigthen bolts, add an extra ½ turn to secure.

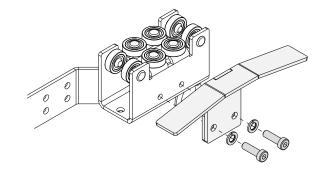
4: Or mount control unit on independent structure (truss or tube).

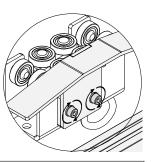
PREPARE MASTER/OVERLAP CARRIERS





- ⚠ ONLY ATTACH OVERLAP ARMS WHEN USING SINGLE-TRACK CONFIGURATION
- 1: Attach the rope clamps & overlap arms (single track) to the carriers.
- 2: Tigthen socket screws, add an extra ¹/₂ turn to secure.

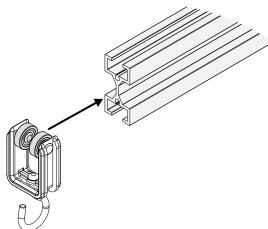




3: Attach the ski to one of the carriers. (both single & double-track configuration)

4: Tigthen socket screws, add an extra ½ turn to secure.

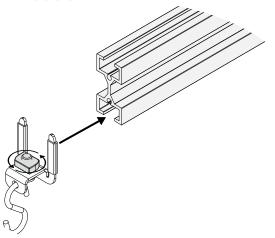
INSERT RUNNERS & MASTER/OVERLAP CARRIERS



1: Slide runners & master or overlap carriers onto rail profile.

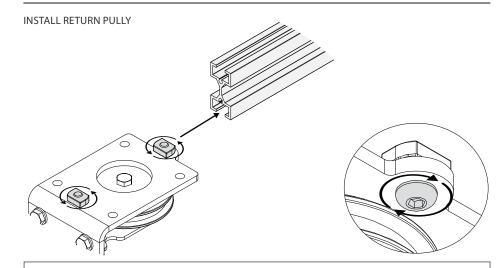
2: Refer to exploded views in order to insert runners & carriers as required.

INSTALL END STOPS



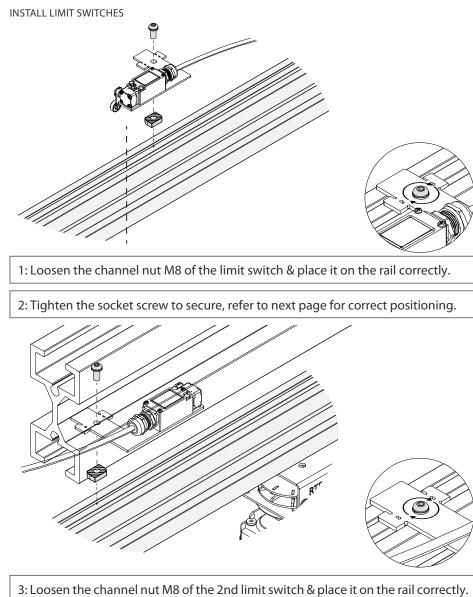
1: Loosen channel nut M8 & slide end stop into the bottom slit of the rail.

2: Fasten socket screw, add an extra ½ turn to secure.

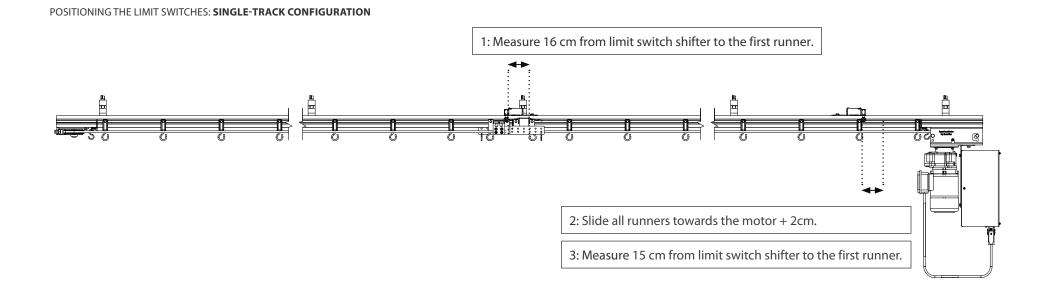


1: Loosen channel nuts M8 & slide pulley into the rail.

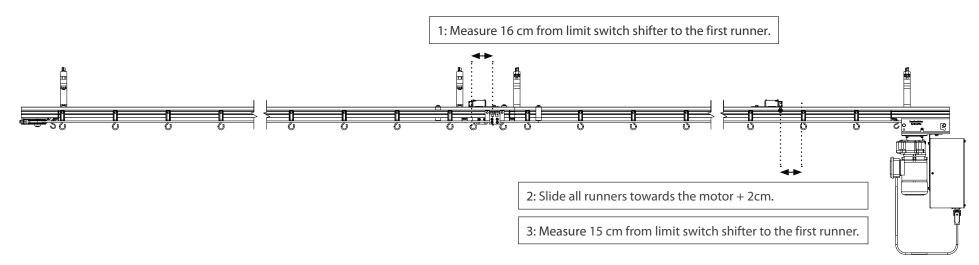
2: Fasten both socket screws, add an extra $\frac{1}{2}$ turn to secure.

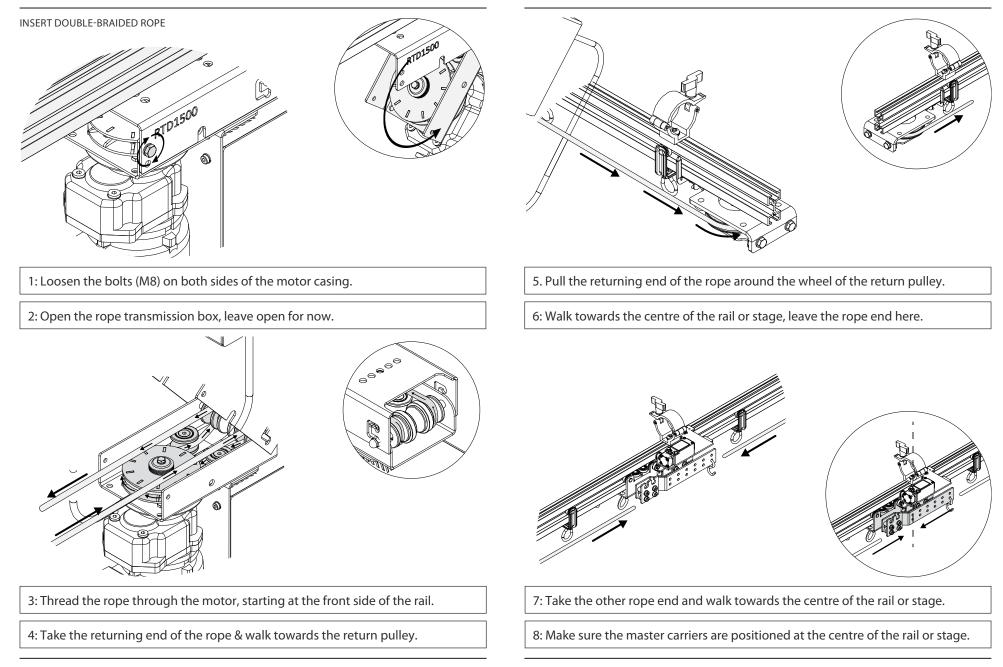


4: Tighten the socket screw to secure, refer to next page for correct positioning.

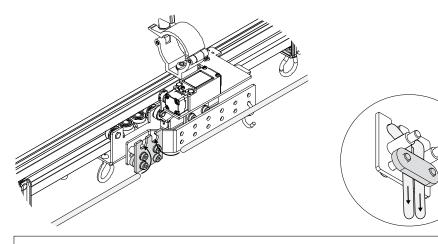


POSITIONING THE LIMIT SWITCHES: DOUBLE-TRACK CONFIGURATION



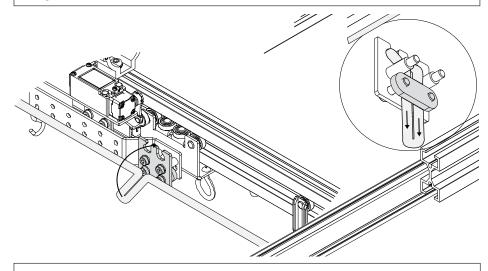


SECURE & TENSION DOUBLE-BRAIDED ROPE



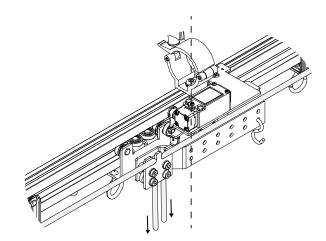
1: Tread the rope ends trough the rope clamp.

2: Tigthen socket screws, add an extra $\frac{1}{2}$ turn to secure.



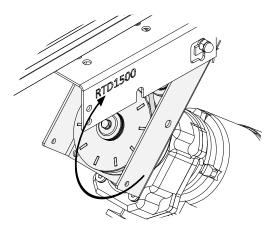
3: On the other side, make a loop using the rope and tread trough the rope clamp.

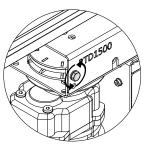
4: Tighten socket screws, add an extra ½ turn to secure.



5: Go back to the front side & double check center position of carriers.

6: Pull the operating line until the rope is sufficiently tensioned.

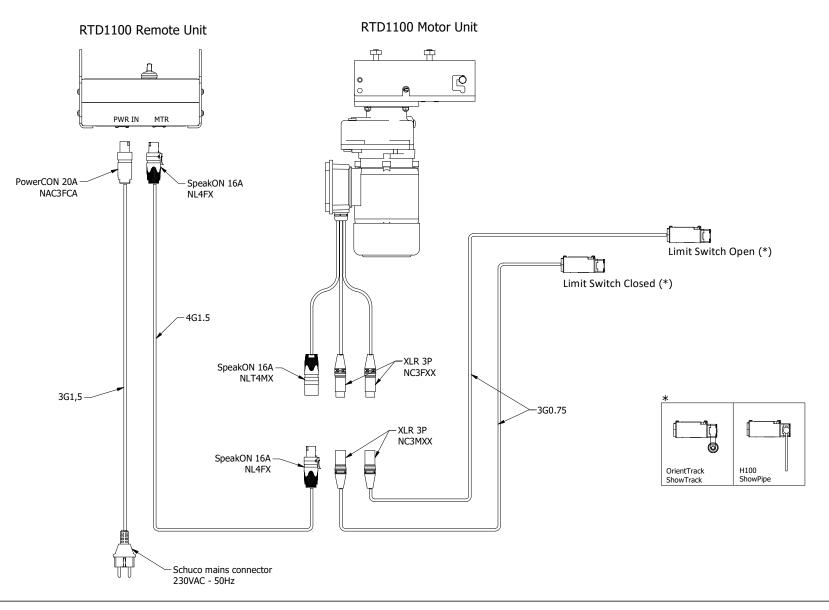




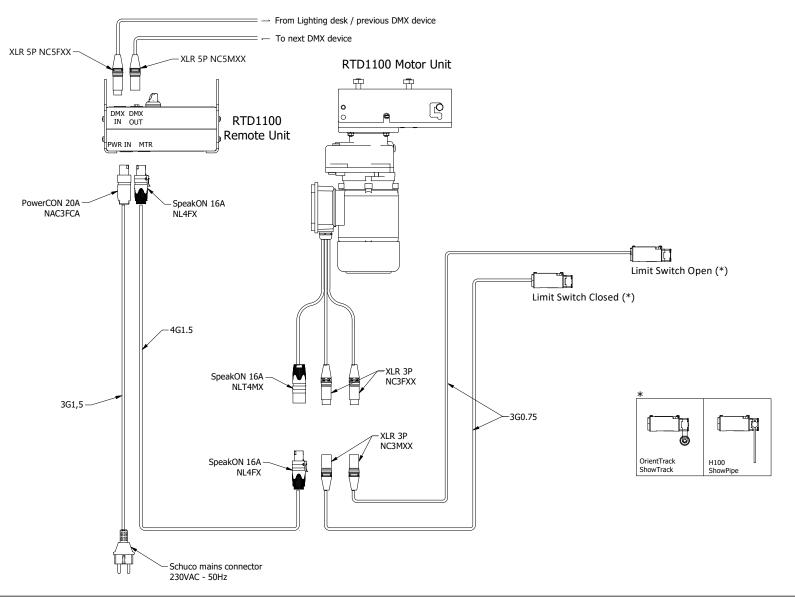
7: Close the motor casing & fasten the bolt.

8: This will tighten the rope.

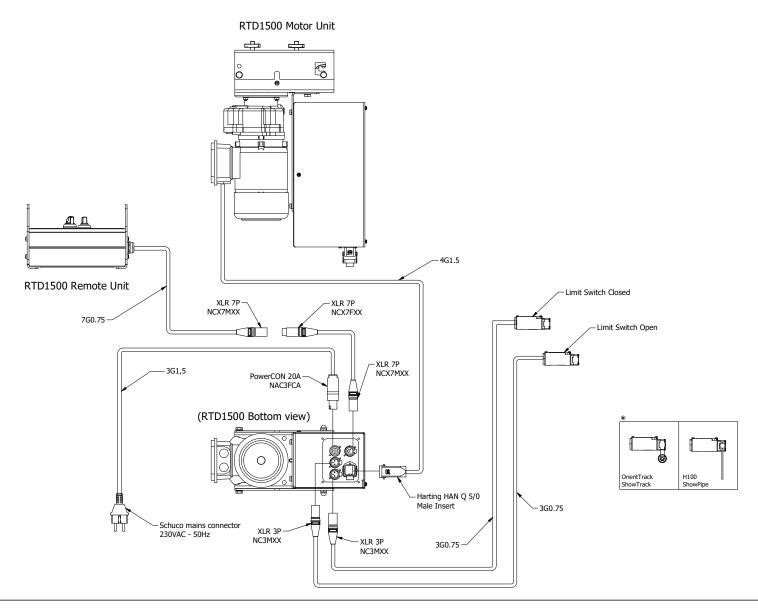
CONNECT LIMIT SWITCHES, RTD 1100 UNIT AND REMOTE CONTROL



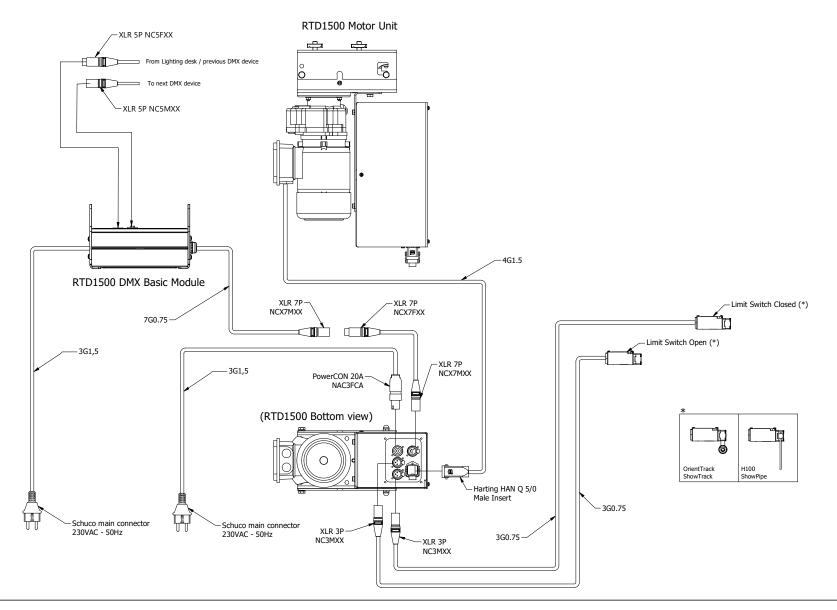
CONNECT LIMIT SWITCHES, RTD 1100 UNIT AND DMX REMOTE CONTROL



CONNECT LIMIT SWITCHES, RTD 1500 UNIT AND REMOTE CONTROL



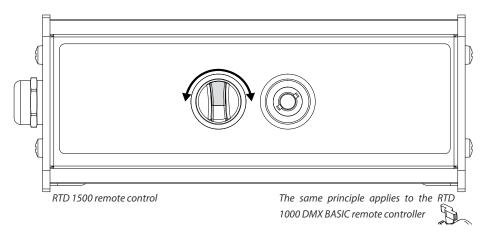
CONNECT LIMIT SWITCHES, RTD 1500 UNIT AND DMX REMOTE CONTROL



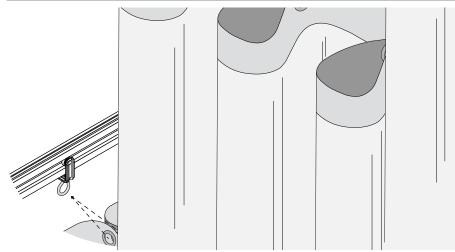
| ETUP THE DMX MC | DDULE | | SCROLLING THRU TH | IE MENU | |
|--------------------------|------------------------|---|--|--|--|
| Scrolling thru the menu. | | | Push 1x 🔺 to scroll thru the menu To change, push 1x ▶ (choose between ON/OFF or 0/1) and confirm with ▶ The display will turn off after 5 seconds and the last setting will be saved. | | |
| Changing the display. | | | Adr | DMX starting address | |
| | | | Dis | Display, as preferred, ON/OFF | |
| | rrides manual control. | | Version prior to 2021 | · | |
| SETTING OF THE DMX VALUE | | | S1, S2, S3, S4 | Not applicable, has to be set to OFF | |
| SETTING OF T | THE DMX VALUE | | Version from 2021 onwa | rds | |
| Push 1x |] | On the display appears Adr (after 3 seconds the display will turn off). Each DMX address | Hld | DMX hold mode, has to be set to 0 | |
| | | has 3 values. | Per | DMX personality, has to be set to 1 | |
| Push 1x | | The second digit will start blinking (after 5 sec the display will turn off). | Res | Reset of the settings | |
| | Push on confirm with | to change the value from 0 to 9 (jumps back to 0 after 9). | | From lightning desk/from previous DMX device. | |
| Push 1x | Push on | The second digit will start blinking (after 5 sec the display will turn off). to change the value from 0 to 9 (jumps back to 0 after 9). | | To next DMX device | |
| Push 1x | confirm with | The third digit will start blinking (after 5 sec the display will turn off). | Π | RTD 1100 set-up: | |
| | Push on | to change the value from 0 to 9 (jumps back to 0 after 9). | | DMX needs 2 channels on your lightin desk, one to open and one to close the curtain. | |
| | confirm with | | | RTD 1500 set-up: | |
| | | Confirmation of the setting, wait until REC appears on the display. | | DMX needs 3 channels on your lightin desk, one to open and one to close th curtain, one to change the speed. | |
| | | The second channel will automatically follow the start address. | Ĩ | | |

SHOWTEX INSTALLATION MANUAL

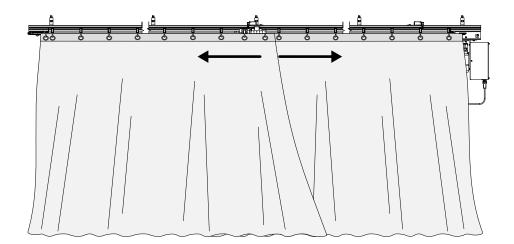
INSTALL CURTAIN



1: Check if the limit switches are plugged into the correct input (trial and error) & if the (overlap) carriers are in line with the centre of the rail or stage. Use the remote to open and close the system, if the (overlap) carriers end up at the same point as they started, your system is properly installed.



2: In order to create a pleated curtain you must take two grommets together and attach them to the same swivel hook. When you ordered a flat curtain, simply attach each grommet to a separate swivel hook.



3: Hang the curtain and do a final check-up of the rail system and curtain width. Perform the test using the same method as described in the first step of this chapter.

CARE & MAINTENANCE

Periodic, regularly scheduled maintenance inspections are necessary for any mechanical system. A theatrical curtain track system is no different. It has components that must be inspected, adjusted, maintained and replaced. To keep your system safe and in good working order, a regular inspection and maintenance programme must be implemented.

Once the operating personnel has had the opportunity to work with the system during the first year, certain procedures may be added or adjusted according to your facility requirements.

| ITEM | w | m |
|---|---|---|
| Operate curtain tracks | | |
| Listen for unusual carrier noise | х | |
| Check if curtain tracks are operating smoothly | | х |
| Inspect conditions of operating line | | х |
| Inspect operating line tension | | x |
| Listen for unusual pulley noise | | x |
| Inspect master carriers and cord clamps | | x |
| Inspect curtain to carrier attachment | | x |
| Inspect track joints for alignment | | x |
| Inspect track channel for debris | | x |
| Inspect attachment of track to building structure | | x |

*W = every week *M = every 6 months

Within 24hours of using a recently installed system, confirm if the rope is tensioned correctly for curtain movement.

The best way to maintain your theatrical curtain track system, including the RTD motor unit, is by using it regularly. This will keep the grease properly distributed and allow the operator to regularly check for unusual noise or drag in the system. Aboveaverage use or operating the curtain track at locations subject to high humidity, dust, extreme temperature changes, etc. may require shorter intervals than indicated in the scheduled programme outlined above.

TROUBLESHOOTING

Please perform the following steps:

| IF THE | IF THE CURTAIN STOPS MOVING SMOOTHLY | | | | |
|--------|---|--|--|--|--|
| 1. | Check if objects are obstructing the track. | | | | |
| 2. | Check for damage to the track, repair if this is the case. | | | | |
| 3. | Check for debris on the track or runners, if found, remove carefully. | | | | |
| 4. | Check for damaged runners, replace if applicable. | | | | |
| 5. | Check that all couplers are aligned without gaps, if not, align them. | | | | |
| 6. | The joints between tracks should not be too loose nor too tight to avoid a bent track. | | | | |
| 7. | If the curtain slides out of the track, check if the end stops are loose or missing. If necessary, tighten or replace. | | | | |
| 8. | If your track has a switching point, check that all parts are correctly aligned. If not, adjust align- ment. | | | | |
| 9. | If the curtain blocks after triggering the limit switch, disconnect the XLR plugs from the motor and reconnect to the other outlet. | | | | |

CONTACT & SUPPORT

For more technical assistance, please contact your local ShowTex branch. The address and contact information can be found on our website:

www.showtex.com